

INSTRUCTION MANUAL

CVS Controls Series 8000/8100 Floating Flanged Ball Valves

The CVS Controls Floating Flanged Ball Valves are available in a variety of configurations and materials to meet specific applications.

The CVS Floating Flanged Ball Valves are available in 2 Inch through 4 inch, ASME Class 150/300 and 600, both full and regular port. A 2 inch reduced port ASME Class 900/1500 floating flanged ball valve design is also available.

Series 8000 Reduced Port

Series 8100 Full Port

Standard features include:

- Blowout Proof Stem
- Ball Position Indicator
- Tight Sealing
- Bi-Directional Design and Sealing
- Equalized Cavity Pressure
- Fire Safe Design
- Manufactured to API 6D
 Specifications, NACE MRO175 and
 ASME B16.34-latest edition standards



2 Inch Class 1500 Reduced Port

ABSA CRN# 0C01943.2

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CVS Floating Flanged Ball Valve Product Range Full and Reduced Port, Flanged End Connection

Pody Material	Class	Port	Val	ve Size (inch	es)
Body Material	CldSS	Port	2	3	4
	150	Reduced	Х	X	Х
	150	Full	Х	X	Х
Carbon Stool and	300	Reduced	Х	X	Х
Carbon Steel and Stainless Steel		Full	Χ	X	Х
Stailliess Steel	500	Reduced	Х	X	Х
	600	Full	Х	X	Х
	900/1500	Reduced	X	-	-

How To Order:

Model number identification CVS Floating Flanged Ball Valves

Example: 3" Class 300, 8030, R-30-1-R-2-S-P-V-4

The above model number represents a 3" Reduced Port, ASME Class 300, Floating Ball Valve with RF Flanges, LCC Body Material, Stainless Steel Trim, PTFE Seats, Viton Seals, Flanged End with no operator

3"	R	30	1	R	2	S	N	F	4	
Valve	Port	Pressure	Design	End	Body	Trim	Seat	Seal	End	Drive
Size	Config.	Class		Connection	Material	Material	Material	Material	Connection	Туре
		10			Blank A105		P PTFE	F PTFE	1	
	R	150	1	R	_	C Carbon	FIFE	FILE	Female Thread	Blank
	Reduced	30 300	Floating	RF	1 Carbon LF2 Steel N	N			Manual	
2X1.5							Nylon	N Nylon	2	
2X2									Male Thread	
3X2 3X3					2		V			
4X3					LCC		Viton		4	
4x4		60 600							Flange End	
	F		7	J		s		V		3
	Full		Trunnion	RTJ		Stainless	S	Viton		Gear
		90* 900/1500			3 SS	Steel	Stainless Steel		6 BW	

^{*2} Inch Class 1500 only available in reduced port

CVS Floating Flanged Ball Valves

The flow coefficients (Cv) factor for CVS Floating Flanged Ball Valves are to be used for reference to correctly size valve for desired applications. Cv is equal to volume of water @ 60°F in gallons per minute that will flow through an opening while producing a 1 psi pressure drop across the valve.

Flow Coefficients - Cv						
Corios*	Valve Size					
Series*	2	3	4			
Reduced Port	180	350	880			
Full Port	480	1200	2250			

^{*}Includes all ASME Class Valves in the series.

CVS Repair Kits

When ordering replacement parts for the Floating Flanged Ball Valve, please reference the model and serial number indicated on the nameplate. For more information contact a CVS Controls Sales Representative.



Pressure/Temperature Ratings – Material Selection

CVS Series 8000/8100 Floating Flanged Ball Valves come standard with PTFE seat materials, and Viton seal materials. Additional materials may be available upon request, contact a CVS Controls Ltd. representative for more information.

Material	Temperature Capabilities	Application
	Seat Selection	
PTFE – Virgin TFM	-328°F to 500°F	Wide temperature range
PTFE – Carbon Filled TFM	-328°F to 500°F	High Pressure
Nylon	-20°F-200°F	High Pressure, Low Temp
Viton	-20°F-400°F	High Temp, not suitable for steam
Stainless Steel		Severe Service
	Seal Selection	
PTFE	-328°F to 500°F	Wide temperature range
Nylon	-22°F to 200°F	High Pressure, Low Temp
Viton	-15°F to 400°F	Wide range of temperature and process

^{*}Pressure and temperature limits determined by class and body material selction



Approximate Shipping Weights (lbs)

	Port		Valve Size (inches)				
		2	3	4			
Class 150	Reduced	19	35	76			
	Full	22	48	75			
Class 300	Reduced	26	54	106			
S S	Full	29	65	105			
Class 600	Reduced	33	70	140			
Cla 66	Full	46	91	177			
Class 900/1500	Reduced	92					

Maximum Stem Break Torques

Maximum Stem Break Torque at Maximum Operating Pressure (in-lbs)

*TFM and TFMC Seating

Class	Port	Valve :	Size (inches	s)		
CidSS	Port	2	3	4		
		285 psi M.C).P.			
450	Reduced	-	ı	-		
150	Full	360	900	1300		
	740 psi M.O.P.					
300	Reduced	530	785	1350		
300	Full	695	1000	2500		
		1480 psi M.	O.P.			
600	Reduced	845	1250	3575		
600	Full	1250	2390	4090		
	3750 psi M.O.P.					
900/1500	Reduced	1755				

Note: No additional safety factor has been added

CVS Controls recommends the following:

- -For Nylon Seating, add an additional 25% min.
- -For powered actuation add 25% min.
- -For Dirty Gas Service add additional 50% min.
- -For Dry Gas Service add an additional 25% min.
- *For more information please contact a CVS

Controls Sales Representative

FEATURES

Blowout Proof Stems

Anti-Blowout protection is standard on all CVS Floating Flanged Ball Valves.

Ball Position Indicator

Ball position is easily determined and identified in either full open or full close position.

Lockout Protection

All CVS Floating Flanged Ball Valves come standard with lockout protection.

Actuation

Pneumatic, hydraulic, and electric actuators are easily adaptable to CVS 8000/8100 Series Ball Valves. CVS Controls is able to supply and assemble the correct ball valve/actuator solution best suited for any application.

Bi-Directional Sealing

CVS Floating Flanged Ball Valves may be installed in either direction, without compromising the integrity of the seal.

Equal Cavity Pressure

Both line pressure and the ball valve cavity pressure is maintained equally while the valve is in the open position.

Bubble Tight Seal

Downstream process flow is cut off by upstream pressure pushing against the ball in the closed position.

Firesafe ISO Design

All CVS Floating Flanged Ball Valves have been proven to meet Firesafe API607 or API 6FA Design Standards.

Specifications/Certifications

All CVS Controls Ball Valves are manufactured in accordance of applicable standards.

API6A and API6D certifications are maintained and current.

All CVS Floating Flanged Ball Valves conform to NACE MRO 175 design standards.

ABSA, The Pressure Equipment Safety Authority - CRN # 0C01943.2

CVS Controls Ltd. is a certified and registered ISO 9001-2008 manufacturing facility. Our in house quality assurance program is dedicated to continually improve the efficiency and the effectiveness of our quality management system. Our product is confirmed by a rigid quality control program which utilizes the most up to date methods of testing and inspection.

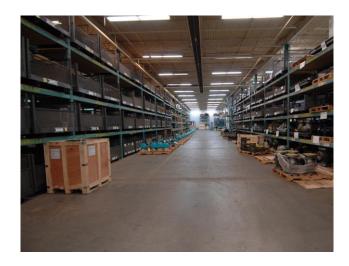
Application and Design

CVS Controls in house engineering and application design can assist in finding the right solution best suited for your application.

Hydraulic or pneumatic actuation and Emergency Shut Down Devices (ESD) can be supplied and assembled to customer specifications. CVS Controls also has a wide variety of pressure pilots, limit switches, positioners as well as solenoid valves to complete the design package.

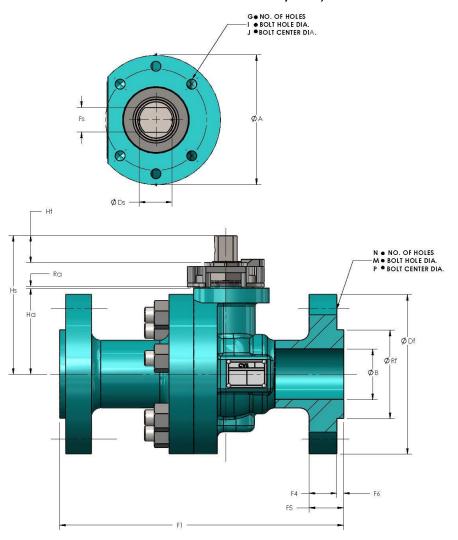
Contact a CVS Controls sales representative for more information.





Actuator Mounting - Dimensional Information (inches)

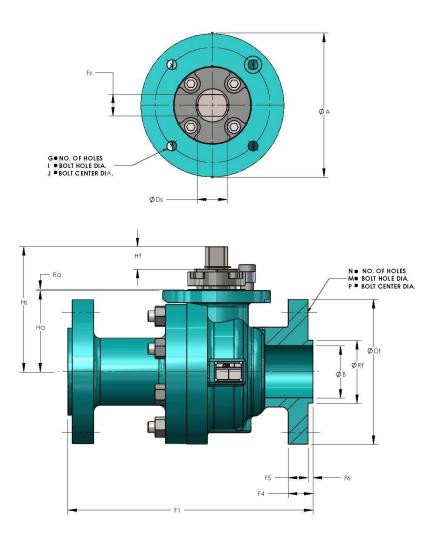
Series 8000 Reduced Port - 2 Inch and 3 Inch, Class 150/300, and Class 600 Series 8100 Full Port - 2 Inch Class 150/300, and Class 600



Valve Size (in.)	А	На	Hs	Ht	Ra	Ds +000/- 003	Fs +000/- 003	Gxl	J	ISO 5211
			S	eries 81	00 – Ful	l Port – C	lass 150, 3	300		
2	3.54	3.48	5.67	1.07	0.08	0.906	0.669	4x5/16-18 UNC	2.75	F07
	Series 8100 – Full Port – Class 600									
2	3.54	3.48	5.67	1.07	0.08	0.906	0.669	4x5/16-18 UNC	2.75	F07
			Seri	ies 8000	– Redu	ced Port -	- Class 150	0, 300		
2	3.54	2.59	4.38	0.71	0.08	0.767	0.551	4x5/16-18 UNC	2.75	F07
3	3.54	3.48	5.67	1.06	0.08	0.906	0.669	4x5/16-18 UNC	2.75	F07
	Series 8000 – Reduced Port – Class 600									
2	3.54	2.59	4.38	0.71	0.08	0.767	0.551	4x5/16-18 UNC	2.75	F07
3	3.54	3.48	5.67	1.06	0.08	0.906	0.669	4x5/16-18 UNC	2.75	F07

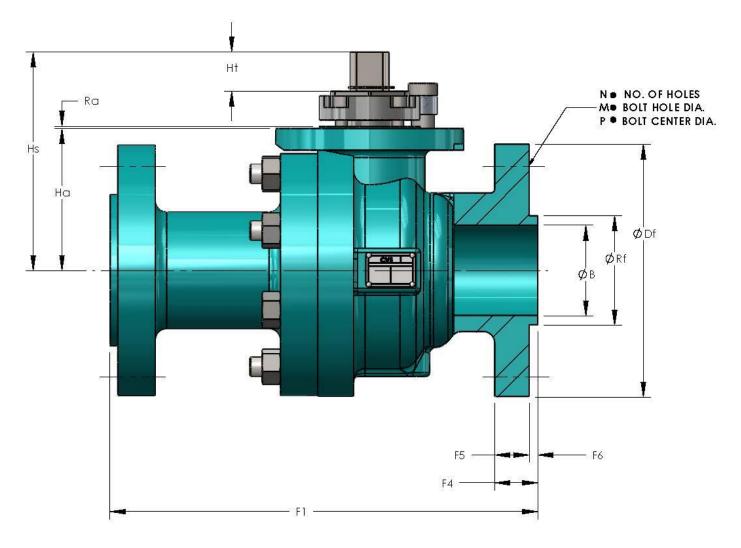
Actuator Mounting – Dimensional Information (inches)

Series 8000/8100 – 3 Inch and 4 Inch, Class 150, Class 300, and Class 600



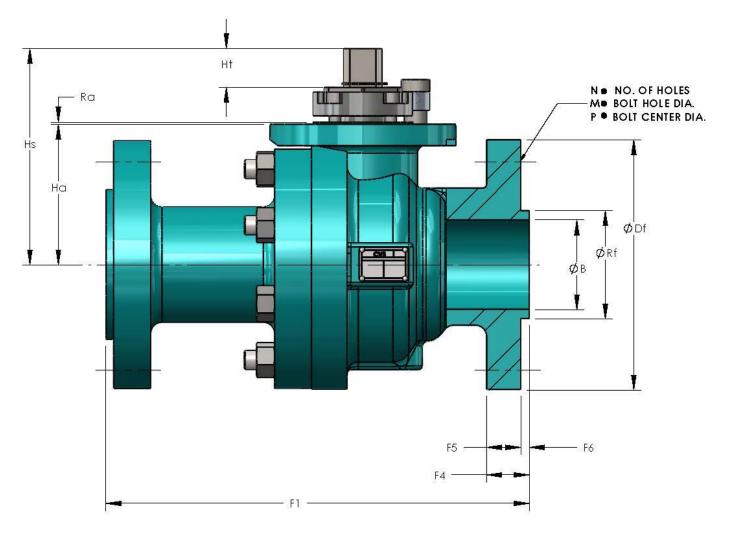
Valve Size (in.)	A	На	Hs	Ht	Ra	Ds +000/- 003	Fs +000/- 003	GxI	J	ISO 5211
				Series 81	00 – Full	Port – Class 1	150, 300			
3	4.92	4.30	6.51	1.03	0.08	0.906	0.669	4x3/8-16 UNC	4.00	F10
4	5.90	5.31	7.83	1.10	0.08	1.279	0.905	4x1/2-13 UNC	4.95	F12
				Series	8100 – Fi	ıll Port – Clas	s 600			
3	5.90	4.65	7.19	1.11	0.08	1.279	0.906	4x1/2-13 UNC	4.95	F12
4	5.90	5.83	9.26	1.73	0.08	1.633	1.062	4x1/2-13 UNC	4.95	F12
			Se	ries 8000	– Reduce	ed Port – Clas	s 150, 300			
4	4.92	4.30	6.51	1.03	0.08	0.906	0.669	4x3/8-16 UNC	4.00	F10
				Series 80	00 – Redi	iced Port – C	lass 600			
4	5.90	4.65	7.19	1.11	0.08	1.279	0.906	4x1/2-13 UNC	4.95	F12

CVS Series 8100 Full Port – 2 Inch through 4 Inch, Class 150, Class 300, and Class 600



Valve Size (in.)	F1	Df	Rf	F5	F6	NxØM	Р			
	Class 150									
2X2	7.00	6.00	3.62	0.62	0.06	4xØ.75	4.75			
3X3	8.00	7.50	5.00	0.75	0.06	4xØ.75	6.00			
4X4	9.00	9.00	6.19	0.94	0.06	8xØ.75	7.50			
			Class	300						
2X2	8.50	6.50	3.62	0.88	0.06	4xØ.75	5.00			
3X3	11.12	8.25	5.00	1.12	0.06	8xØ.88	6.62			
4X4	12.00	10.00	6.19	1.25	0.06	8xØ.88	7.88			
			Class	600						
2X2	11.50	6.50	3.62	1.28	0.25	4xØ.75	5.00			
3X3	14.00	8.25	5.00	1.50	0.25	8xØ.88	6.62			
4X4	17.00	10.75	6.19	1.75	0.25	8xØ1.00	8.50			

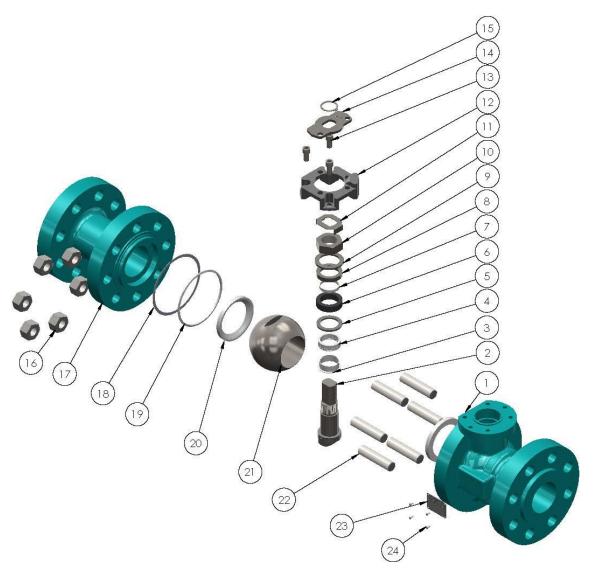
CVS Series 8000 Reduced Port – 2 Inch through 4 Inch, Class 150, Class 300, and Class 600



Valve	Rf	Df	F6	F5	F1	NxØM	Р
Size (in.)	Ni	l Di	го	гэ	LI	INXWIN	r
				Class 150			
2X1.50	3.62	4.00	0.06	0.62	7.00	4xØ.75	4.75
3X2	5.00	7.50	0.06	0.75	8.00	4xØ.75	6.00
4X3	6.19	9.00	0.06	0.94	9.00	8xØ.75	7.50
				Class 300			
2X1.50	3.62	6.50	0.06	0.88	8.50	8xØ.75	5.00
3X2	5.00	8.25	0.06	1.12	11.12	8xØ.88	6.62
4X3	6.19	10.00	0.06	1.25	12.00	8xØ.88	7.88
				Class 600			
2X1.50	3.62	6.50	0.25	1.25	11.50	8xØ.75	5.00
3X2	5.00	8.25	0.25	1.50	14.00	8xØ.88	6.62
4X3	6.19	10.75	0.25	1.75	17.00	8xØ1.00	8.50

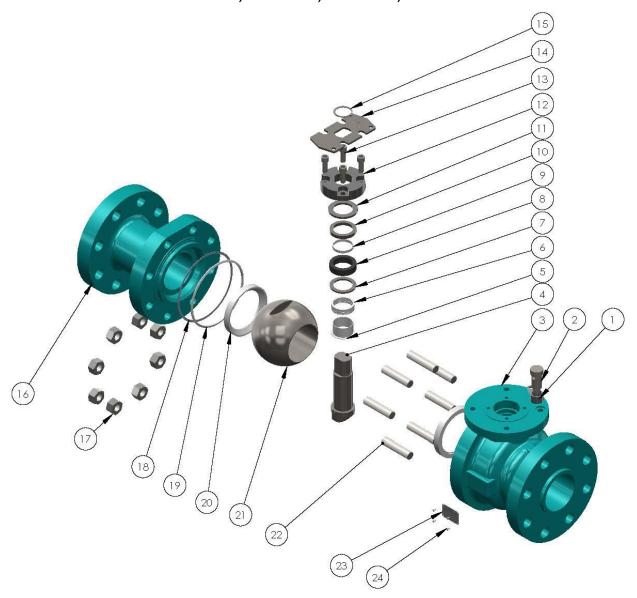
Assembly

Series 8000 – 2 Inch and 3 Inch, Class 150, Class 300, and Class 600 Series 8100 – 2 Inch Class 150, Class 300, and Class 600



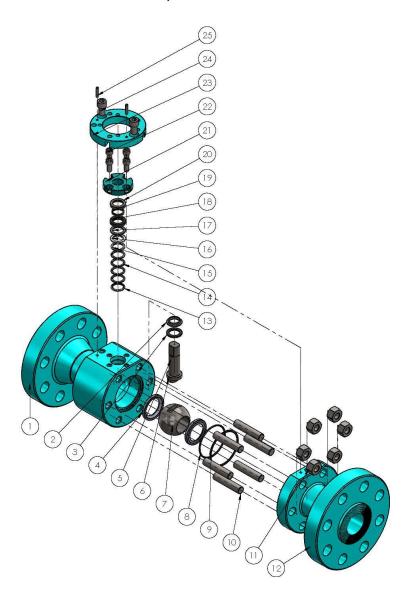
Item	Description	Material	Item	Description	Material
1	Body	LCC	13	5/16-18, RH Socket Screw	17-4 SST
2	Stem	316 SST	14	Stop Plate	304 SST
3	Stem Bearing	PTFE	15	Snap Ring	SST
4	Primary Packing	PTFE	16	5/8-11 Hex Nut	B7M
5	Secondary Packing Washer	304 SST	17	Adapter	LCC
6	Secondary Packing	Flex Graphite	18	Body Gasket	Graphite
7	Gland Bearing	PTFE	19	Body Seal Ring	Virgin PTFE
8	Gland	304 SST	20	Body Seal	TFM/TFMC
9	Washer	304 SST	21	Ball	316 SST
10	Jam Nut	SST	22	Stud, 5/8-11 X 2.6	1018 Steel
11	Lock Nut Plate	SST	23	Name Plate	304 SST
12	Gland Plate	304 SST	24	Drive Screw	17-4 SST

Series 8000 – 4 Inch, Class 150, Class 300, and Class 600 Series 8100 – 3 Inch and 4 Inch, Class 150, Class 300, and Class 600



Item	Description	Material	Item	Description	Material
1	Stop Connector	6061 T4	13	3/8-16 RH Socket Screw	17-4 SST
2	Stop	17-4 SST	14	Stop Plate	304 SST
3	Body	LCC	15	Snap Ring	SST
4	Stem	316 SST	16	Adapter	LCC
5	Stem Bearing	PTFE	17	5/8-11 Hex Nut	B7M
6	Primary Packing	PTFE	18	Body Gasket	Graphite
7	Secondary Packing Washer	3014 SST	19	Body Seal Ring	Virgin PTFE
8	Secondary Packing	Flex Graphite	20	Body Seal	TFM/TFMC
9	Gland Bearing	PTFE	21	Ball	316 SST
10	Gland	304 SST	22	5/8-11 Stud, 2.75" Long	1018 Steel
11	Washer	304 SST	23	Name Plate	304 SST
12	Gland Plate	304 SST	24	Drive Screw	17-4 SST

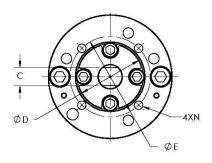
Series 8000 – 2 Inch, Class 1500

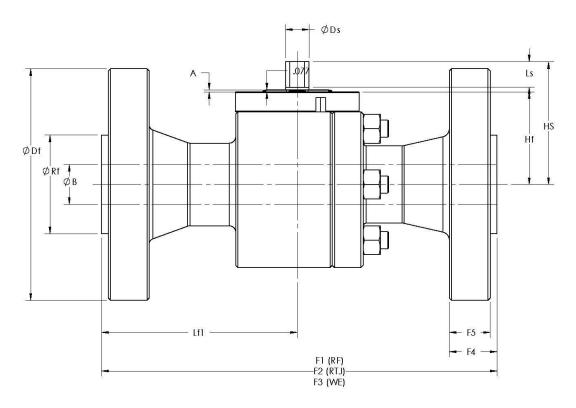


Item	Description	Material	Item	Description	Material
1	Body		14	V-Packing Ring	
2	Stem Thrust Bearing		15	Packing Top Ring	
3	Anti Static Device		16	Packing Spacer	
4	Seat Ring		17	Packing Washer	
5	Stem		18	Anti-Static	
6	Stem Ball		19	Stem Bearing	
7	Ball		20	Bearing Retainer	
8	Flange End O-Ring		21	Gland Flange	
9	Flange End Gasket		22	Socket Screw	
10	Stud		23	Actuating Flange	
11	Nut		24	Socket Screw	
12	Closure/Flange End		25	Pin	
13	Packing Base				

Dimensions (in)

Series 8000 – 2 Inch, Class 1500 – Reduced Port





Valve Size (in.)	Α	В	Rf	Df	F1-RF	F2-RTJ	F3-WE	F4	F5	Ds	Hf	Hs	Ls
Class 1500													
2X1.50	.075	1.46	3.62	8.50	14.50	14.62	14.50	1.75	1.50	0.862	3.395	4.50	0.94

Mounting Dimensions – 2 inch Class 1500

Valve Size (in.)	N	E	D	С					
Class 1500									
2X1.50	5/16-18	2.95	2.43	0.667					



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October 2020