

Product Manual

CSA Field Certified Centrifuge with optional Thermo Cycle Heater

The unique feature of the CVS Centrifuge is the design of the four convenient pre-heater pockets that accept both pear shaped and short cone tubes. The dual lid design also allows for easy access and cleaning. A hole in the center of the lids allows the operator to check speeds using a hand-held tachometer.

The CVS 18000 Series Centrifuge is designed to accommodate either four pear shaped tubes or short cone tubes by simply changing the head, tubes and shields, thus eliminating the need for two separate machines.

This centrifuge meets the requirements of the API Petroleum Measurement Standards Chapter 10 Section 4 Determination of Water and Sediment in Crude Oil by the centrifuge Method.

CVS 18000, 115 Volt Heated Centrifuge Single Phase, 60 Hz, 1.1 Amp, 0.08 Hp, 1725 RPM, Class1, Div. 1. Group C, D.

Please specify either:

4 Place Pear, or 4 Place Short cone Head

DIMENSIONS: 18" length x 18" wide x 20" high. (23 1/4" length to include switch box) Lids open is 26 1/2" wide, 26" high. Approximate Shipping weight 105 lbs

CVS 18094, 115 Volt Thermo Cycle Heater

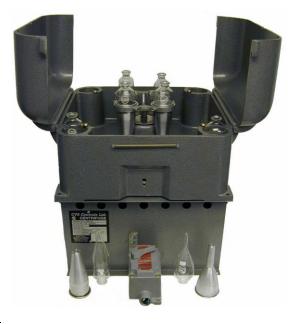
The CVS Explosion Proof Thermo Cycle Heater is mounted to the CVS Explosion Proof Electric Centrifuge.

When connected to a CVS Centrifuge, the thermostatically controlled heater will by thermal cycle action, circulate hot water throughout the chamber inside the centrifuge. The aluminum casting absorbs the heat, allowing the centrifuge to reach operating temperature.

The integral electric level switch will safely shut down the heater in case of low water volume. The addition of this optional unit eliminates the need for a separate oil sample heater.

Single Phase, 60 Hz, 750 W, Class 1, Div. 1, Group C, D. To heat above unit, a CVS 18094 Thermo Cycle Heater is required. It is sold separately.

Approximate shipping weight 50 lbs.



CVS 18000, 115 Volt Thermo Cycle Heated Centrifuge



CVS 18094, 115 Volt Thermo Cycle Heater

Both units are CSA Field Certified in our Manufacturing Facility.

Start Up and Operation

Note: Any alterations to the CVS Centrifuge will VOID the CSA Field Certifications.
 Changes must be approved by the local electrical authority.

Prior to operation a certified electrician should connect the electrical assembly to ensure proper installation.

Before opening lids, assure that the switch is turned off and the rotating assembly is at a complete stop.

Once the centrifuge lids are open, check rotating assembly to ensure free rotation. Visually confirm there is nothing hindering the operation of the rotating assembly.

Thoroughly clean all glass tubes prior to use.

Any debris in the heating pockets should be cleaned out prior to use to minimize glass breakage.

Inspect that the felt liners are in good condition to support the glass tubes.

For Short Cone Style Only – Be sure the `Delrin Cushions` are cleaned and installed properly in each shield to maintain balance and minimize breakage.

Samples should be filled with equal amounts of up to 100ml (200%).

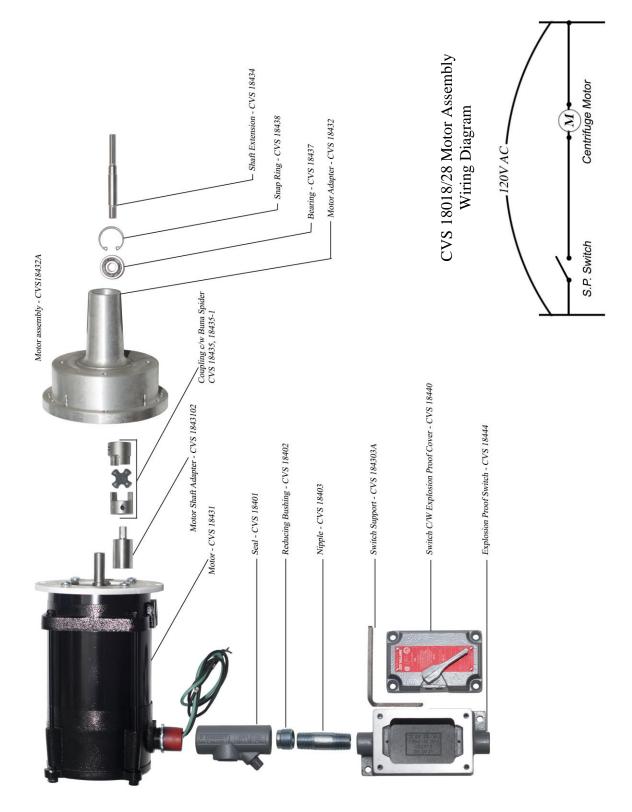
Insert either 2 or 4 sample tubes in opposing shields for each cycle.
*1 or 3 sample tubes will cause an UNBALANCED condition and may result in damage.

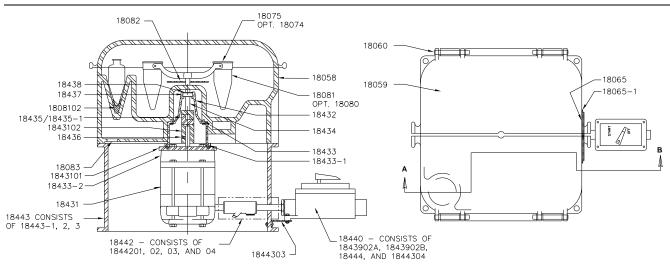
Once samples are in place, close the lids and secure them with the latch spring.

Turn switch on to spin samples.

NOTE: Instructions regarding Centrifuging can be found in the American Petroleum Institute (API) Standards, Chapter 10, Section 4 – Determination of water and sediment in crude oil by the centrifuge method.

CVS 18018/28 - Motor Assembly





* Denotes not shown

Parts List

| Item | Description | Weight (Lbs) |
|---------------------------|---|--------------|
| CVS-18058 | Centrifuge Body | 27 |
| CVS-18059 | Lids (2 Req'd) | 5 |
| CVS-18060 | Hinge Pin, Lid (4 Req'd) | NIL |
| CVS-18065, 18065-1 | Latch Spring, Latch Spring Pins | NIL |
| CVS-18074 | 4-Place Pear Head | 3 |
| CVS-18075 | 4 Place Short Cone Head | 3 |
| CVS-18080 | Pear Tube Shield | 1/4 |
| CVS-18081 | Short Cone Tube Shield | 1/2 |
| CVS-1808102 * | Cushion for CVS-18081 Shield | NIL |
| CVS-1808104 * | Felt Liner | NIL |
| CVS-18082 | Oil Guard | 1/2 |
| CVS-18083 | Plug, Aluminum Soft (4 Req'd) | NIL |
| CVS-18094 * | Thermo Cycle Heater, 115-Volt AC Explosion Proof | 37 |
| CVS-18096 * | Body, Thermo Cycle Heater | 6 1/2 |
| CVS-1809610 * | Housing, Ex-Proof Level Switch | NIL |
| CVS-18097 * | Air Bleeder Screw | NIL |
| CVS-1809701 * | Bleeder Screw Gasket | NIL |
| CVS-18099 * | Heater Element for CVS-18094, Ex-Proof | 5 1/4 |
| CVS-18431 | Motor, Explosion Proof, 115-Volt AC | 15 |
| | Interface Plate – comes with motor assembly | 4 |
| CVS-1843102 | Motor Shaft Adapter | 1/2 |
| CVS-18432 | Motor Adapter | 2 |
| CVS-18433, -1, -2 * | Mounting Screw, Capscrew 1/4" x 20 x 3/4" Long (4 Req'd), 1/4" x 20 x 1 1/4" Long (4 Req'd) | NIL |
| CVS-18434 | Shaft Extension | 1/2 |
| CVS-18435, -1 | Shaft Coupling, Spider Set Screw | 1/2 |
| CVS-18437 | Bearing | NIL |
| CVS-18438 | Snap Ring | NIL |
| CVS-1843902A | Resistor (2 Req'd) | NIL |
| CVS-18440 | Motor Starter, 115 Volt C/W Cover and Overload Protection | NIL |
| CVS-18442, 01, 02, 03, 04 | Conduit Assembly Switch to Motor - Nipples (2 Req'd), ½" Seal, Red. Bushing | 1 |
| CVS-18443 | Centrifuge Base | 9 |
| CVS-18443-1, 2, 3 | Shroud Screws, Hex Nuts, Int. Tooth Lockwasher | NIL |
| CVS-18443-1, 2, 3 | Shroud Screws, Hex Nuts, Int. Tooth Lockwasher | NIL |
| CVS-1844303A | Support, Electrical Switch | 3/8 |
| CVS-1844304 | Blank Cover | 3/8 |
| CVS-18444 | Housing, Explosion Proof | 22 |
| CVS18401 | Seal (motor) 3/4" | |
| CVS18402 | 3/4" x 1/2" reducing bushing | |
| CVS18403 | 1/2" NPT x 2-1/2" Nipple | |