

CVS Series 1051/1052 Rotary Actuator Sizes 30 - 70

All CVS Controls actuators are to be installed and maintained in accordance with instructions supplied by CVS Controls.

This manual includes information on installing, maintaining and adjusting the CVS Series 1051 Actuator, sizes 30 to 60, and Series 1052, sizes 40-70. For information on other equipment used with these actuators, consult the appropriate manuals.

Introduction

The CVS Series 1051/1052 Diaphragm Rotary Actuator is a pneumatic spring-return actuator designed for use with rotary-shaft control valves. This is a direct-acting actuator, and an increase in the loading pressure extends the diaphragm rod out of the spring barrel. The CVS Type 1051/1052 Actuator is suitable for on-off service, or for throttling service when used with a valve positioner. The Series 1052 Actuator includes a spring adjuster, which is suitable for use with or without a positioner.

The stroking time is dependent on the actuator size, rotation, spring rate, initial spring compression and supply pressure. If the stroking time is critical for your application, consult CVS Controls Ltd. for proper settings.

The travel indicator is a combination graduated disk and pointer located on the actuator end of the valve shaft. Fixed travel stops are an available option.

Refer to Table 1 for additional specifications for the CVS Series 1051/1052 Actuator. Additional information specific to the actuator as shipped from the factory are stamped on the nameplate (Figure 2) installed on the actuator.



CVS Series 1051 Actuator



CVS Series 1052 Actuator

Installation

When the actuator and the valve are shipped together from CVS Controls Ltd., the actuator is usually mounted onto the valve. Refer to the valve body instruction when installing the valve into the pipeline, and then follow the instructions in the Loading Connections portion of this manual.

If the actuator has been shipped separately, or if it is necessary to mount the actuator onto the valve, refer to procedures in the Actuator Mounting portion of this manual.

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Table 1: CVS Series 1051/1052 Actuator Specifications

Operating Principle		Direct Acting			
Actuator Sizes		1051: 30, 40, 60		1052: 40, 60, 70	
Maximum Diaphragm Sizing Pressure	Size 30	80 psig (5.5 bar)	Maximum Diaphragm Casing Pressure	Size 30	
	Size 40	65 psig (4.5 bar)		Size 40	75 psig (5.2 bar)
	Size 60	40 psig (2.8 bar)		Size 60	50 psig (3.4 bar)
	Size 70	55 psig (3.8 bar)		Size 70	65 psig (4.5 bar)
Maximum Valve Shaft Rotation		90 degrees with optional fixed stops			
Acceptable Valve Shaft Diameters In. (mm)	Size 30	1/2" (12.7 mm), 5/8" (15.9 mm), 3/4" (19.1 mm)			
	Size 40	1/2" (12.7 mm), 5/8" (15.9 mm), 3/4" (19.1 mm), 7/8" (22.2 mm), 1" (25.4 mm), 1-1/4" (31.8 mm)			
	Size 60	3/4" (19.1 mm), 7/8" (22.2 mm), 1" (25.4 mm), 1-1/4" (31.8 mm), 1-1/2" (38.1 mm) 1-3/4" (44.5 mm) or 2" (50.8 mm)			
	Size 70	1-1/4" (31.8 mm), 1-1/2" (38.1 mm), 1-3/4" (44.5 mm), or 2" (50.8 mm)			
Material Temperature Capabilities	Nitrile Diaphragm	-40 to 180°F (-40 to 82°C)			
Pressure Connections		1/4" NPT Female			
Mounting Positions		See Figures 3 and 4			
Approximate Weights		See Table 2			
Additional Specifications		Refer to the Parts List for casing pressure ranges and material identification			

Installation continued,

Warning: Exceeding the diaphragm casing limits can cause pressure-retaining parts to burst and may cause personal injury or property damage. Do not exceed the limits outlined in Table 1. Use pressure-limiting or pressure-relieving devices to prevent the diaphragm casing pressure from exceeding these limits.

Actuator Mounting

Follow these instructions when connecting a valve body and an actuator that have been ordered separately. Refer to Figures 7 and 8 for Key Numbers.

1. Remove cap screws and washers (Keys 8 and 9), and then remove cover (Key 41).
2. Refer to Figures 3 and 4 for mounting styles and positions. Normally the actuator is positioned vertically with the valve in a horizontal pipeline.
3. Slide the mounting yoke (Figure 8, Key 35) over the valve shaft and use the valve mounting cap screws to secure it to the valve.
4. For other valve types refer to the instruction manual for that valve body and use bolting torques for these cap screws.

Caution: Refer to Table 3 for proper actuator bolt torque requirements. Exceeding the torque requirement may impair the safe operation of the actuator.

5. Screw the left-hand threaded locknut (Key 18) onto the diaphragm rod (Key 22) as far as possible.
6. Screw the turnbuckle (Key 16) as far as it will go onto the actuator rod.
7. Screw the locknut (Key 14) onto the rod end bearing (Key 13) and thread this assembly fully into the turnbuckle (Key 16).
8. If the lever is attached to the rod end bearing, remove the cap screw and hex nut (Keys 12 and 31)
9. Refer to the proper valve body instruction manual for lever/valve shaft orientation marks and slide the lever into place. (See Figure 5) Clamp with the cap screw (Key 10).
10. Turn the lever (Key 33) to align with the rod end bearing (Key 13). To facilitate this connection move the actuator off its up travel stop with a regulated air source and slightly adjust the turnbuckle (Key 16).

Table 2: Approximate Actuator Weights

Series 1051				
Size	Cast Iron Construction ¹		Aluminum Construction ²	
	Lb	Kg	Lb	Kg
30	65	29	55	25
40	94	43	86	39
60	197	89	175	79
Series 1052				
40	99	45		
60	203	92		
70	272	123		

1. Cast iron spring barrel and housing
2. Sizes 30, 40 and 60: aluminum spring barrel, housing and housing cover.

Installation continued,

11. Apply thread locking compound to the threads of the cap screw (Key 12).
12. Connect the lever (Key 33), and rod end bearing (Key 13) with the cap screw and hex nut (Keys 12 and 31).

Note: Refer to Table 3 for the recommended bolt torque and tighten the cap screw as indicated.

13. Note the valve position and direction of rotation and position the travel indicator (Key 38) accordingly.
14. Position the travel indicator (Key 38) according to the valve position noted in #13. Replace the cover (Key 41), securing with washers (Key 9) and cap screws (Key 8). If the holes in the cover and housing (Key 17) do not align properly, temporarily loosen the cap screws (Key 32) and shift the housing slightly. Do not stroke the actuator while the cover has been removed.
15. Refer to the instructions in the Adjustment section of this manual and properly adjust the actuator turnbuckle before proceeding to the Loading Connection portion of installation.

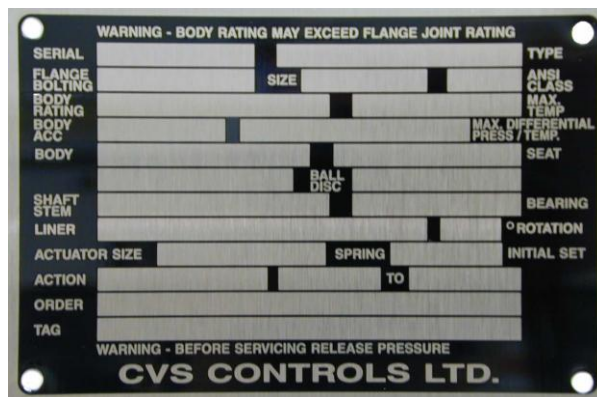


Figure 2: Nameplate on CVS 1051 Actuator

Table 3: Recommended Bolting Torques

Key #	Actuator Size					
	30		40		60	
	Ft-Lb	N·m	Ft-Lb	N·m	Ft-Lb	N·m
44	15	20	15	20	15	20
2 & 43	30	41	30	41	30	41
24	25	34	25	34	75	102
14	10	14	25	34	45	61
12	16	22	60	81	120	163
42	7	9	7	9	16	22
32	25	34	25	34	60	81
10	25	34	60	81	120	163
8	25	34	25	34	60	81
5	7	9	7	9	7	9
18	35	47	75	102	120	163

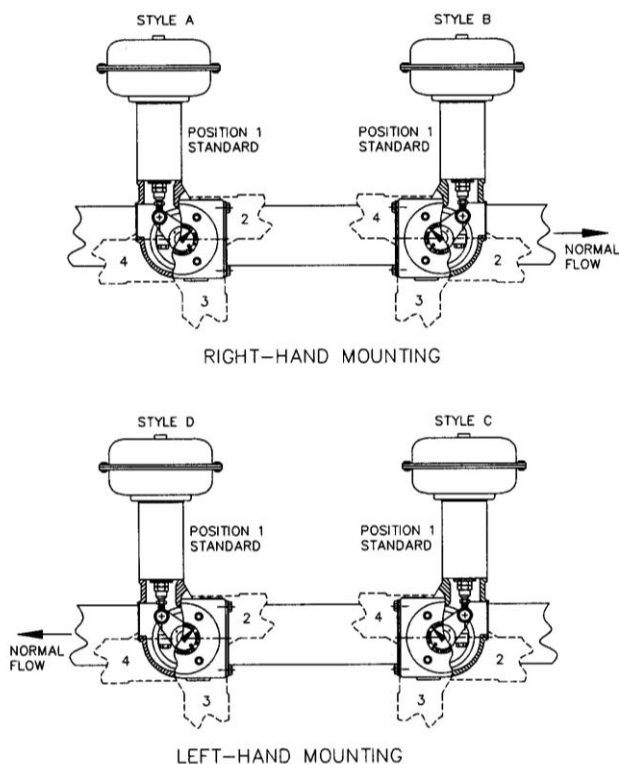


Figure 3: Mounting Styles and Positions for CVS Type 1051 Actuator

Mounting	Action ¹	CVS Design V100 Valve
Right-Hand	PDTC	A
	PDTO	B
Left-Hand	PDTC	C
	PDTO	D

1. PDTC: Push-Down-To-Close; PDTO: Push-Down-To-Open

Loading Connection

1. Connect the loading pressure piping to the pressure connection in the top of the diaphragm casing. Run either 1/4-inch pipe or 3/8-inch tubing between the 1/4-inch pressure connection and the instrument.
2. Keep the length of pipe or tubing as short as possible to avoid transmission lag in the control signal. Should a volume booster or valve positioner be used, ensure that it is properly connected to the factory. If a valve positioner is part of the assembly, the connection will likely be made at the CVS Controls factory.
3. When the control valve has been completely installed and connected, check for correct action (air-to-open or air-to-close) according to the controlling instrument. Ensure proper operation by checking that the actuator stem and valve shaft are moving freely in response to the loading pressure change on the diaphragm.

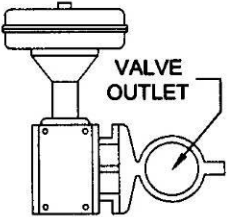
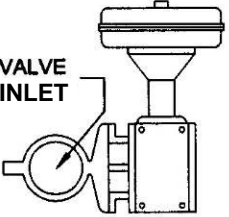
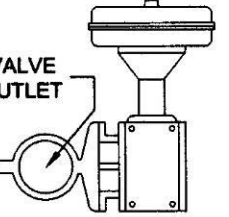
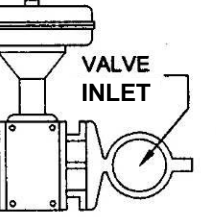
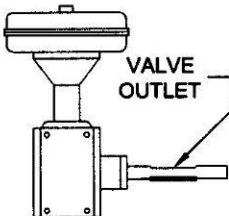
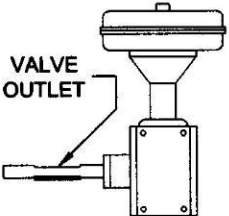
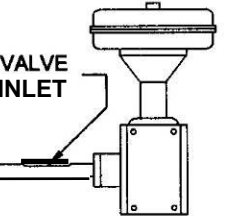
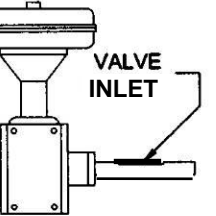
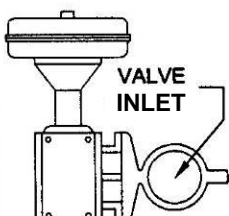
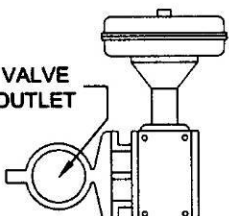
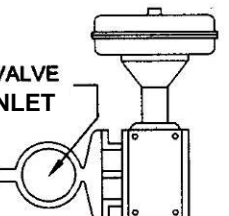
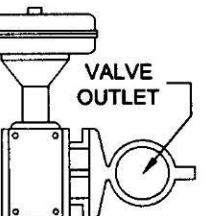
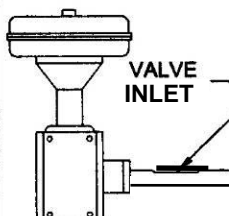
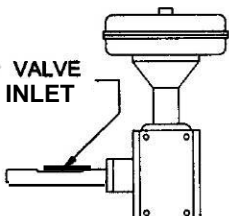
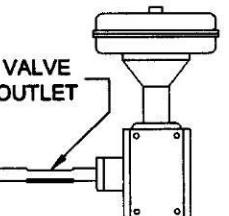
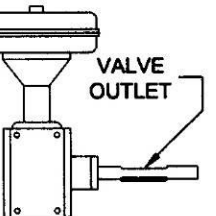
MOUNTING POSITION	RIGHT-HAND MOUNTING		LEFT-HAND MOUNTING	
	STYLE A	STYLE B	STYLE C	STYLE D
	CVS V100=PDTC	CVS V100=PDTO	CVS V100=PDTC	CVS V100=PDTO
1				
2				
3				
4				

Figure 4: CVS Type 1051 Actuator-Valve Mounting

Turnbuckle Adjustment

Warning: The sudden release of process fluid can cause personal injury or property damage. Prior to starting adjustment procedures:

- Isolate the valve from the process,
- Release the process pressure, and
- Vent the actuator loading pressure.

Correct turnbuckle adjustment ensures the valve is correctly closed when the actuator is against its travel stops. Refer to Figure 7 for Key Numbers.

For accurate adjustment to the zero-degree valve ball position, remove the valve from the pipeline. Refer to instructions in the appropriate valve body instruction manual.

A regulated air supply will be required to stroke the actuator. Consult Table 4 for the sizes of the three open-end wrenches required for the procedure.

Note: To achieve the most accurate adjustment of the actuator, do not remove the cover during this procedure (Key 41).

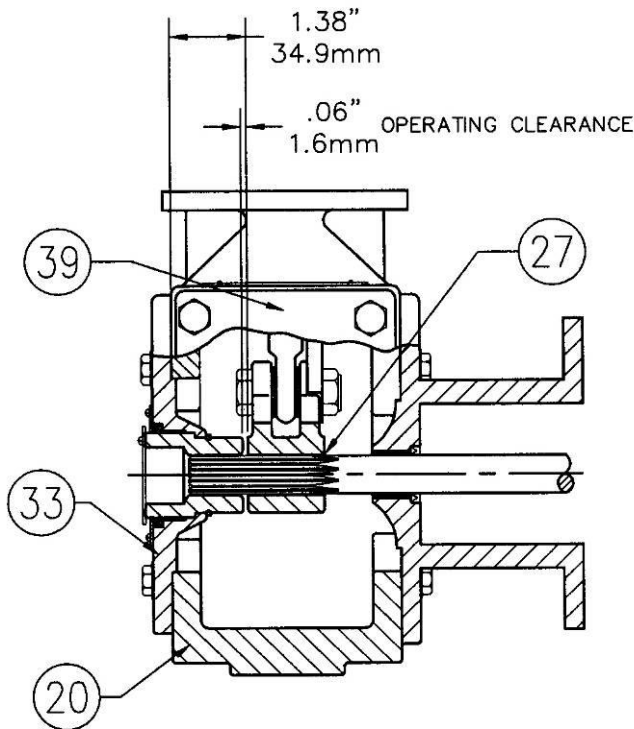


Figure 5: Lever Operating Clearance

1. Remove the access plate (Key 11) and machine screws (Key 29) if included.
2. Loosen the lower locknut (Key 14).
3. Ensure that there are no tools or instruments within the actuator housing and blocking the stroke path. Add pressure to the diaphragm casing to stroke the actuator down and provide access to the left-hand threaded upper locknut (Key 18). Loosen the locknut.
4. Use one of the following according to the service required by the actuator:
 - a. **Push-Down-To-Close:** Slowly stroke the actuator to the down travel stop. Determine the closed position of the valve according to the appropriate valve body manual. Adjust the turnbuckle until the valve is in the closed position and lock this adjustment with the left-hand threaded locknut (Key 18). Stroke the actuator to the mid-travel position and tighten the locknut (Key 16).
 - b. **Push-Down-To-Open:** Determine the closed position of the valve according to the appropriate valve body manual. Release all pressure from the diaphragm casing and ensure that the diaphragm is against its up travel stop. Check the valve position and stroke the actuator so the turnbuckle (Key 16) is accessible through the access opening. Adjust the linkage, release pressure to the actuator and check the new adjustment. Continue this procedure until the valve is in the closed position when the actuator is resting on its up travel stop. Tighten the locknut (Key 14), stroke the actuator and tighten the left-hand threaded locknut (Key 18).
5. Replace the access plate (Key 11).
6. Loosen the self-tapping screws (Key 7), adjust the travel indicator (Key 38) and retighten the self-tapping screws.

Table 4: Wrench Sizes Required for Turnbuckle Adjustment, In

Actuator Size	Turnbuckle (Key 16)	Lower Locknut (Key 14)	Upper Locknut (Key 18)
30	15/16	1/2	7/8
40	1-1/8	3/4	1-1/8
60	1-5/16	15/16	1-5/16

Principle of Operation

As the loading pressure is increased on top of the diaphragm the diaphragm rod moves down. As the loading pressure is decreased, the diaphragm rod is forced upward by the spring.

The spring and diaphragm have been selected to fulfill the requirements of the application. When in service the actuator should produce full travel of the valve with the diaphragm pressure as indicated on the nameplate (Figure 2)

For principle of operation of the actuator with a valve positioner, refer to the separate positioner manual.

Maintenance

Actuator parts are subject to wear and tear which requires inspection and replacement as necessary according to the severity of service conditions. The following instructions outline adjustment, disassembly and reassembly of parts. Refer to Figures 7 & 8 for Key Numbers.

Warning: The sudden release of process fluid can cause personal injury or property damage. Prior to starting adjustment procedures:

- Isolate the valve from the process,
- Release the process pressure, and
- Vent the actuator loading pressure.

Disassembly

The CVS Type 1051 Actuator can be completely disassembled by following these procedures. When inspecting or repairing the actuator, perform only those steps necessary. Under normal conditions, the cap screws (Keys 2, 42 and 43) should not be removed.

Note: Cap screw (Key 12) must be disengaged from the lever (Key 33) prior to removing the diaphragm casing (Key 26). Failure to do so will allow the spring compression to rotate the valve beyond its fully open or closed position. This could cause damage to the valve seal.

1. Bypass the control valve, relieve all loading pressure and remove the tubing or piping from the top of the actuator.
2. If the control valve assembly includes a valve positioner, remove it from the assembly.
3. Remove the cap screws and washers (Keys 8 and 9) as well as the cover (Key 41).

4. Remove the retaining ring and then the hub (Keys 36 and 30) from the cover.
5. Inspect the bushing (Key 40). If replacement is necessary, remove the travel indicator scale (Key 39) by first unscrewing the self-tapping screws (Key 37).
6. Remove the cap screw and hex nut (Keys 12 and 31).
7. Note the orientation of the lever/valve shaft, and then loosen the cap screw (Key 10).

Note: Avoid using a hammer to drive the lever (Key 33) off of the valve shaft. On some valve types this could cause the valve ball and bearings to move from their centered position, causing damage to valve parts during operation.

If using a tool is necessary, use a wheel puller to remove the lever. Tapping the wheel puller screw lightly to loosen the lever is permissible, but hitting the screw with excessive force could also cause damage to valve parts or disrupt the positioning of the valve ball and bearings.

Warning: Before proceeding further, remove the cap screws and relieve the spring compression. Failure to do so may cause personal injury if the compressed spring force suddenly thrusts the upper diaphragm casing away from the actuator.

8. Loosen but do not remove the casing cap screws (Key 45). Ensure that all spring force in the upper diaphragm casing has been relieved. Unscrew and remove the cap screws and hex nuts (Keys 45 and 44) then remove the upper diaphragm casing and the diaphragm (Key 25).
9. Refer to the warning on the CVS Controls nameplate (Key 27) located on the diaphragm plate (Key 1).
10. Remove the diaphragm plate (Key 1) and the attached parts from the actuator. The following parts will be attached to the diaphragm head: spring (Key 21), diaphragm rod (Key 22), cap screw (Key 24), spring seat (Key 19), hex nut (Key 18), turnbuckle (Key 16), hex nut (Key 14) and rod end bearing (Key 13).

Disassembly continued,

Warning: The diaphragm plate (Key 1) may be lodged against the diaphragm rod (Key 22), preventing the spring compression from being relieved as the cap screw (Key 24) is being loosened. If this is the case, loosen the cap screw (Key 24) one full turn, and then tap the underside of the diaphragm head until it follows the cap screw disassembly. Failure to check for and rectify this situation prior to removing the cap screw (Key 24) could cause a sudden release of spring compression as the cap screw is disengaged. This sudden release could result in personal injury or property damage.

11. Slowly remove the cap screw (Key 24) while ensuring that the diaphragm head is following the cap screw disassembly. The spring load will be zero before the cap screw is completely removed. The remaining parts of the assembly can then be separated.
12. Unscrew the cap screws (Key 32) and remove the actuator housing assembly (Key 17).
13. Unbolt the mounting yoke (Key 35) from the valve body.
14. Push out the bushing (Key 34) from the mounting yoke and examine for wear. Replace if necessary.

Assembly

These instructions assume that the actuator was completely disassembled. If the actuator was only partially assembled, start the instructions at the appropriate step. Refer to Figures 7 & 8 for Key Numbers.

1. If the bushing (Key 34) was replaced, press in the new bushing and ensure the end of the bushing is flush with the bottom of the recess in the mounting yoke (Key 35).
2. Slide the mounting yoke (Key 35) over the valve shaft and secure it to the valve using the valve mounting cap screws. Refer to Table 3 and to the appropriate valve manual for bolting torques on these cap screws.

Note: Exceeding the torque requirement may result in unsafe operation of the actuator. Refer to Table 3 for recommended bolting torques.

3. Consult Figures 3 and 4 for the desired housing orientation. Secure the housing to the yoke using cap screws (Key 32).

4. Coat the thread of the cap screw (Key 24) as well as the tapered end of the diaphragm rod (Key 22) with an appropriate lubricant.
5. Assemble the following parts: diaphragm rod (Key 22), spring seat (Key 19), spring (Key 21) and diaphragm plate (Key 1), then secure with the cap screw (Key 24). Tightening the cap screw will compress the spring. Ensure that the tapered end of the diaphragm rod is seated in the corresponding hole in the diaphragm plate, that the spring is seated in the spring seat, and that the cap screw is tightened to the torque specified in Table 3.
6. Install the hex nut (Key 18), turnbuckle (Key 16), hex nut (Key 14) and rod end bearing (Key 13) onto the diaphragm rod.
7. Ensure the travel stops (Key 43) are located as shown in Figure 6.
8. Install the diaphragm plate and attached parts into the actuator.

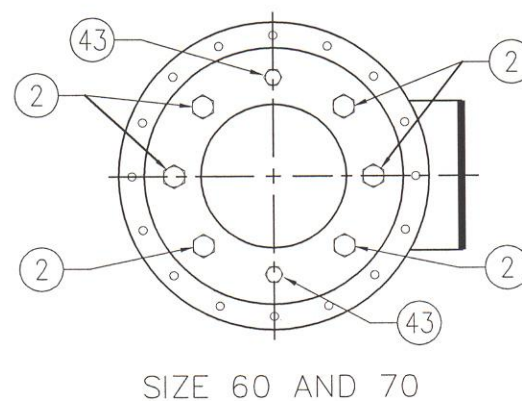
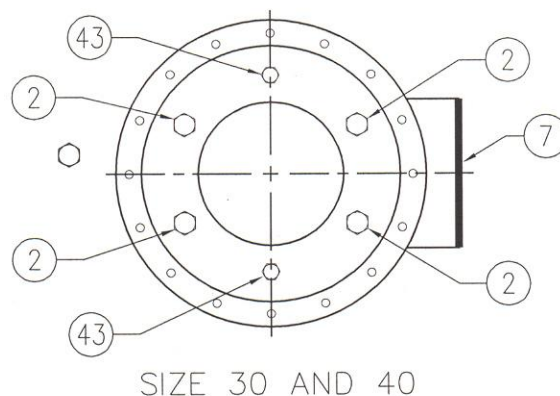


Figure 6: Travel Stop Orientation

Assembly continued,

9. Ensure that the warning nameplate (Key 27) is in place and install the diaphragm (Key 25) and the upper diaphragm casing (Key 26).
10. Install the cap screws and hex nuts (Keys 45 and 44). Tighten cap screws evenly using a crisscross pattern to compress the spring, and then secure the upper diaphragm casing.
11. Refer to the appropriate valve body instruction manual for lever/valve shaft orientation marks, and slide the lever (Key 33) into place. See Figure 5 for correct lever operating clearance. Clamp with the cap screw (Key 10).
12. Rotate the lever (Key 33) until it aligns with the rod end bearing (Key 13). This connection can be assisted by stroking the actuator off its up travel stop using a regulated air source.
13. Apply a thread-locking compound to the threads of the cap screw (Key 12).
14. Connect the lever (Key 33) and the rod end bearing (Key 13) with the cap screw and hex nuts (Keys 12 and 31). Tighten the cap screw to the torque as recommended in Table 3).
15. If a valve positioner is being used with the assembly, consult the appropriate manual for positioner installation.
16. Coat the bearing surfaces of the hub (Key 30) and the cover (Key 41) with a suitable lubricant. Install the bushing (Key 40) and hub into the cover and secure with the retaining ring (Key 36).
17. Install the travel indicator scale (Key 39) and secure with self-tapping screws (Key 37).
18. Make note of the valve position and direction of rotation and position the travel indicator (Key 38) accordingly.
19. Replace the cover (Key 41) and secure with cap screws and washers (Keys 8 and 9). If the holes in the cover and housing (Key 17) do not align, use a regulated air source to move the actuator slightly off its up travel stop. If this does not result in proper alignment, temporarily loosen the cap screws (Key 32) and shift the housing slightly. Do not stroke the actuator while the cover is off.
20. Refer to the Adjustment section of this manual for correct actuator turnbuckle adjustment.

Changing Actuator Mounting

Generally the actuator is positioned vertically in a horizontal pipeline, however there are four possible mounting styles and for possible positions for each style. Refer to Figures 3 and 4. *The size 70 Series 1052 must be externally supported if mounted horizontally due to the weight.

Correct lever/valve shaft positioning is important in ensuring proper valve action. Refer to the appropriate valve body instruction manual.

Warning: The sudden release of process fluid can cause personal injury or property damage. Prior to starting adjustment procedures:

- Isolate the valve from the process,
- Release the process pressure, and
- Vent the actuator loading pressure.

Style A is right-hand mounted and Style D is left-hand mounted. In all other ways Styles A and D are identical.

Style B is right-hand mounted, while Style C is left-hand mounted. In all other ways Styles B and C are identical.

Refer to the following procedure to convert from Styles A and D to Styles B and C or vice versa, or to change the mounting position. Key numbers refer to Figures 7 & 8.

1. Remove the cover (Key 41) by unscrewing and removing the cap screws and washers (Keys 8 and 9).
2. Unscrew cap screw (Key 12) and loosen cap screw (Key 10).

Warning: Do not use a hammer to drive the lever off the drive shaft. This could cause damage to internal valve parts. On some valves, driving the lever could move the valve ball and bearings away from the centered position, resulting in damage to valve parts as the valve is operated.

If using a tool to remove the lever is necessary, use a wheel puller. Tapping the wheel puller screw lightly to loosen the lever is permissible, but excessive force could also result in damage to valve parts and disruption of the centered position of the valve disk and bearings.

3. If changing styles,
 - a. Remove the cap screws (Key 32) and the actuator housing (Key 17) from the mounting yoke (Key 35).
 - b. Rotate the housing 180 degrees while maintaining the appropriate position (1, 2, 3 or 4) and place the actuator onto the mounting yoke (Key 35).
4. If changing positions, remove cap screws (Key 32) and rotate the actuator housing to the desired position.

Changing Actuator Mounting cont'd.

Note: Consult Table 3 for appropriate bolt torques.

5. Secure the actuator housing (Key 17) to the mounting yoke (Key 35) with cap screws (Key 32).
6. Refer to the appropriate valve body instruction manual for lever/valve shaft orientation marks and slide the lever into place. Consult Figure 5 for lever operating clearance. Clamp with the cap screw (Key 10).
7. Rotate the lever (Key 33) to align with the rod end bearing (Key 13). This connection can be aided by stroking the actuator slightly off its up travel stop with a regulated air source.
8. Apply thread locking compound to the threads of the cap screw (Key 12).
9. Connect the lever (Key 33) and the rod end bearing (Key 13) using the cap screw and hex nuts (Keys 12 and 31). This connection can be aided by stroking the actuator slightly off its up travel stop with a regulated air source.

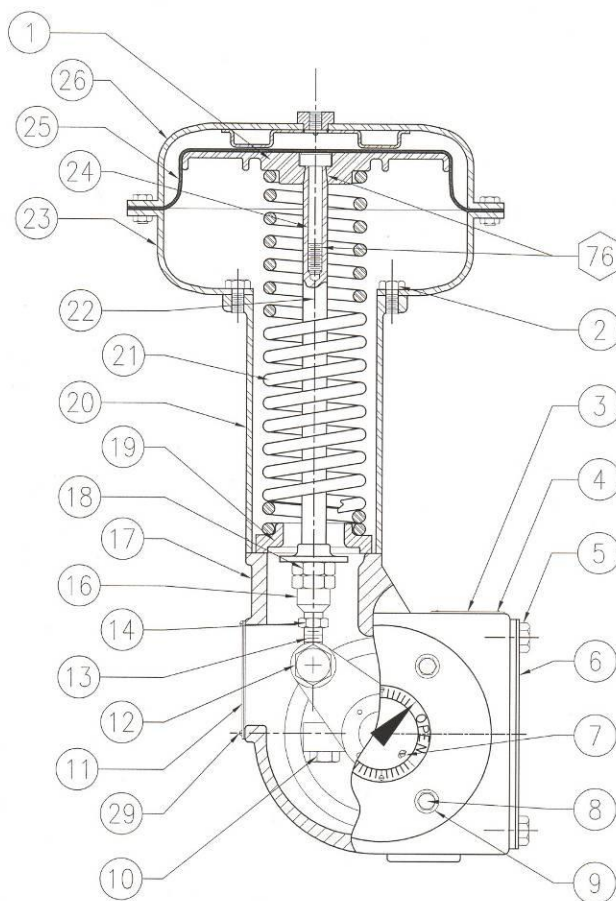
Note: Tighten cap screw (Key 12) to the recommended bolt torque shown in Table 3.

10. Position the travel indicator (Key 38) according to the valve position and direction of rotation.
11. Replace the cover (Key 41) and secure it with cap screws and washers (Keys 8 and 9). If the holes in the cover and housing (Key 17) do not align, use a regulated air source to move the actuator slightly off its up travel stop. If this does not result in proper alignment, temporarily loosen the cap screws (Key 32) and shift the housing slightly. Do not stroke the actuator while the cover is off.
12. Refer to the Adjustment section of this manual for correct actuator turnbuckle adjustment.

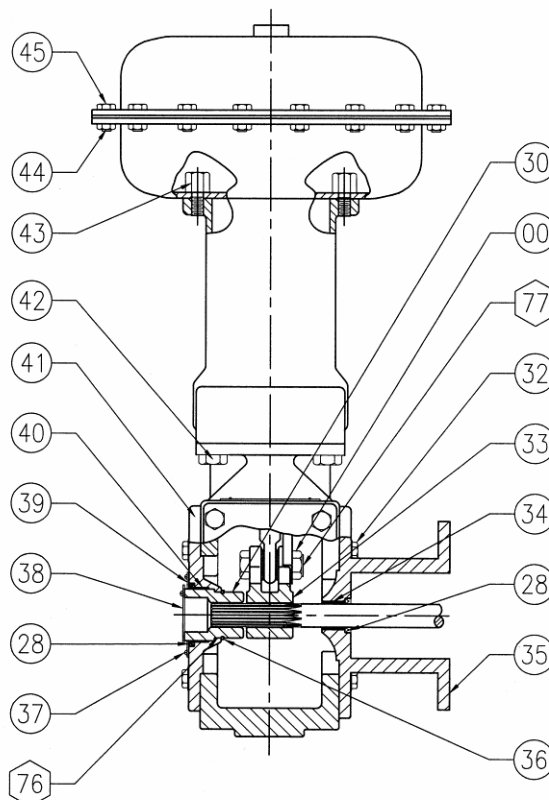
Parts Ordering

The serial number for your CVS Series 1051/1052 Rotary Actuator is located on the nameplate (Figure 2 and Key 3, Figure 7). Please refer to your serial number when corresponding with your CVS Controls representative. When ordering replacement parts, please refer to the following parts list.

Figure 7: Typical CVS Type 1051 Actuator Assembly



**Figure 8: Typical CVS Type 1051
Actuator Assembly cont'd**



CVS Type 1051 Rotary Actuator

Parts List

Key No.	Description	Part Number	Key No.	Description	Part Number
1	Diaphragm Plate, cast iron	Size 30	12	Cap Screw, pl steel	Size 30
		Size 40			Size 40
		Size 60			Size 60
2	Cap Screw, pl steel	Size 30 & 40 (4 req'd)	13	Rod End Bearing, steel/TFE	Size 30
		Size 60 (6 req'd)			Size 40
3	Nameplate, stainless steel	CVS16A3188X012			Size 60
4	Drive Screw, stainless steel (4 req'd)	CVS1A368228982	14	Hex Nut, zn pl steel	Size 30
5	Cap Screw, pl steel (4 req'd) (Not required with positioner)	CVS1C275224052			Size 40
6	Cover Plate, steel (Not required with positioner)	CVS22A9359X012			Size 60
7	Cap Screw, pl steel (2 req'd)	CVS1B561528982	16	Turnbuckle, zn pl steel	Size 30
8	Cap Screw, zn pl steel	Size 30 & 40			Size 40
		Size 60			Size 60
9	Washer, zn pl steel	Size 30 & 40	17	Housing, aluminum	Size 30
		Size 60			Size 40
10	Cap Screw, pl steel	Size 30			Size 60
		Size 40	18	Hex Nut, zn pl steel	Size 30
		Size 60			Size 40
11	Access Plate, steel (For aluminum constructions only)	CVS12A9638X012			Size 60
	Access Plate, polyester (For aluminum constructions only)	CVS38A4712X012	19	Spring Seat, steel	See Following Table

CVS Type 1051 Rotary Actuator Parts List

Key No.	Description		Part Number	Key No.	Description		Part Number	
20	Spring Barrel, aluminum	Size 40	CVS32A9325X012	35	Mounting Yoke		See Following Table	
		Size 60	CVS42A9327X012	36	Retaining Ring, zn pl steel	Size 30 & 40	CVS12A9409X012	
	Spring Barrel, cast iron	Size 40	CVS32A9325X022			Size 60	CVS12A9455X012	
		Size 60	CVS42A9327X022	37	Self Tapping Screw, steel (2 req'd)		CVS1B561528982	
21	Spring		See Following Table	38	Travel Indicator, SST	Size 30 & 40	CVS28A8534X012	
22	Diaphragm Rod, pl steel	Size 30	CVS12A9652X042			Size 60	CVS28A8495X012	
		Size 40	CVS12A9652X022		39	Travel Indicator Scale, SST	Size 30 & 40	CVS28A8533X012
		Size 60	CVS12A9462X032				Size 60	CVS28A8492X012
23	Lower Diaphragm Casing, zn pl steel	Size 30	CVS2E792225062	40	Bushing, fiberglass	Size 30 & 40	CVS12A9373X012	
		Size 40	CVS2E806325062			Size 60	CVS12A9374X012	
		Size 60	CVS2E847425062	41	Cover, aluminum	Size 30 & 40	CVS32A9533X012	
24	Cap Screw, steel	Size 30	CVS12A9459X012			Size 60	CVS32A9532X012	
		Size 40	CVS12A9460X012		Cover, cast iron	Size 30 & 40	CVS32A9311X012	
		Size 60	CVS12A9461X012			Size 60	CVS32A9313X012	
25	Diaphragm, Nitrile	Size 30	CVS2E791902202	42	Cap Screw, pl steel (4 req'd)	Size 40	CVS1A352624052	
		Size 40	CVS2E670002202			Size 60	CVS1A418624052	
		Size 60	CVS2E859702202	43	Travel Stop, steel, Size 30		CVS15A8382X012	
26	Upper Diaphragm Casing, zn pl steel	Size 30	CVS2J713828992	Travel Stop, steel, Size 40		CVS1H591724092		
		Size 40	CVS2L441828992	Travel Stop, steel, Size 60		CVS16A4120X012		
		Size 60	CVS30A0055X012	44	Hex Nut, zn pl steel	Size 30 (12 req'd)	CVS1A346524122	
27	Warning Nameplate (not shown)	CVS12A9530X012						
		29	Machine Screw, pl steel, 4 req'd (Aluminum constructions only, not shown)			CVS1A340828992		
28	Seal, steel & synthetic rubber				Size 30 & 40	CVS12A9451X012	45	Cap Screw, pl steel
		Size 60	CVS12A9452X012	Size 40 (16 req'd)	Size 60 (24 req'd)			
30	Hub		See Following Table	46	Travel Indicator, SST (not shown)		CVS12A9693X012	
31	Hex Nut, pl steel	Size 30	CVS1A352724122	47	Machine Screw, pl steel (not shown)		CVS1C899028982	
		Size 40	CVS1A341224122		48	Travel Indicator Disc, steel (not shown)		CVS22A9699X012
		Size 60	CVS1A343324122	76			Lubricant	
32	Cap Screw, pl steel (4 req'd)	Size 30 & 40	CVS1A336924052	77	Sealant		(Not Supplied)	
		Size 60	CVS1A340924052					
33	Lever, ductile iron		See Following Table					
34	Bushing		See Following Table					

Key 19 Spring Seat Key 21 Spring

Casing Pressure ¹ (PSIG)	Torque Output (In.-Lb)				Casing Pressure ¹ (BAR)	Torque Output (N•m)				Key 19 Spring Seat (steel)	Key 21 Spring (steel)
	90° Rotation		60° Rotation			90° Rotation		60° Rotation			
	Up ²	Down ²	Up ²	Down ²		Up ²	Down ²	Up ²	Down ²		
Actuator Size 30											
0-18	180	210	180	480	0-1.2	20	24	20	54	CVS12A9445X012	CVS1K509827032
	---	---	250	180		---	---	28	20	CVS12A9445X012	CVS1N751527032
0-33	180	560	180	1530	0-2.3	20	63	20	173	CVS12A9445X012	CVS1K509827032
	250	700	250	1220		28	79	28	138	CVS12A9445X012	CVS1N751527032
Actuator Size 40											
0-18	---	---	650	570	0-1.2	---	---	73	64	CVS12A9447X012	CVS1P637127082
	440	600	440	1320		50	68	50	149	CVS12A9447X012	CVS1L217427042
0-33	630	1800	630	3180	0-2.3	71	203	71	359	CVS12A9447X012	CVS1P637127082
	830	560	830	1880		94	63	94	212	CVS12A9446X012	CVS1L217327042
Actuator Size 60											
0-18	1580	1330	1580	3220	0-1.2	179	150	179	364	CVS12A9450X012	CVS1K162727082
0-33	1310	2830	1310	6810	0-2.3	148	320	148	769	CVS12A9448X012	CVS1K162827082
	1580	3960	1580	4320		179	447	179	488	CVS12A9450X012	CVS1K162727082
	2330	2030	2330	5490		263	229	263	620	CVS12A9449X012	CVS1K162827082
0-40	2330	4380	2330	8780	0-2.8	263	495	263	992	CVS12A9449X012	CVS1K162827082
1. Positioner supply pressure should be 10 percent higher than actuator casing pressure 2. Up: diaphragm rod fully retracted; Down: diaphragm rod fully extended											

CVS Type 1051 Rotary Actuator Parts List

Key 34 Bushing, TFE

Key 35 Yoke-Bushing Assembly¹

Actuator Size	Valve Shaft Diameter		Key 34 Bushing, TFE	Key 35 Yoke-Bushing Assembly Cast Iron & TFE
	In	mm		
30	1/2	12.7	CVS1U902599402	CVS12A9779X0A2
40	3/4	19.1	CVS12A9556X012	CVS12A9799X0C2
	7/8	22.2	CVS12A9557X012	CVS12A9799X0E2
60	1	25.4	CVS12A9775X012	CVS12A9799X0H2
	1-1/4	31.8	CVS12A9558X012	CVS12A9799X0J2
	1-1/2	38.1	CVS12A9559X012	CVS12A9799X0K2

1. Yokes are available only as yoke-bushing assemblies. Bushing is available separately as a replacement part.

Key 30 Hub, Aluminum or 416 sst

Actuator Size	Valve Shaft Diameter		Key 30 Hub
	In	mm	
30	1/2	12.7	CVS22A9496X012
40	3/4	19.1	CVS22A9497X012
	7/8	22.2	CVS22A9486X012
60	1	25.4	CVS22A9420X012
	1-1/4	31.8	CVS22A9500X012
	1-1/2	38.1	CVS22A9501X012

Key 33 Lever, Ductile Iron

Actuator Size	Valve Shaft Diameter		Key 33 Lever
	In	mm	
30	1/2	12.7	CVS32A9579X012
40	3/4	19.1	CVS32A9569X012
	7/8	22.2	CVS32A9570X012
60	1	25.4	CVS32A9590X012
	1-1/4	31.8	CVS32A9591X012
	1-1/2	38.1	CVS32A9592X012

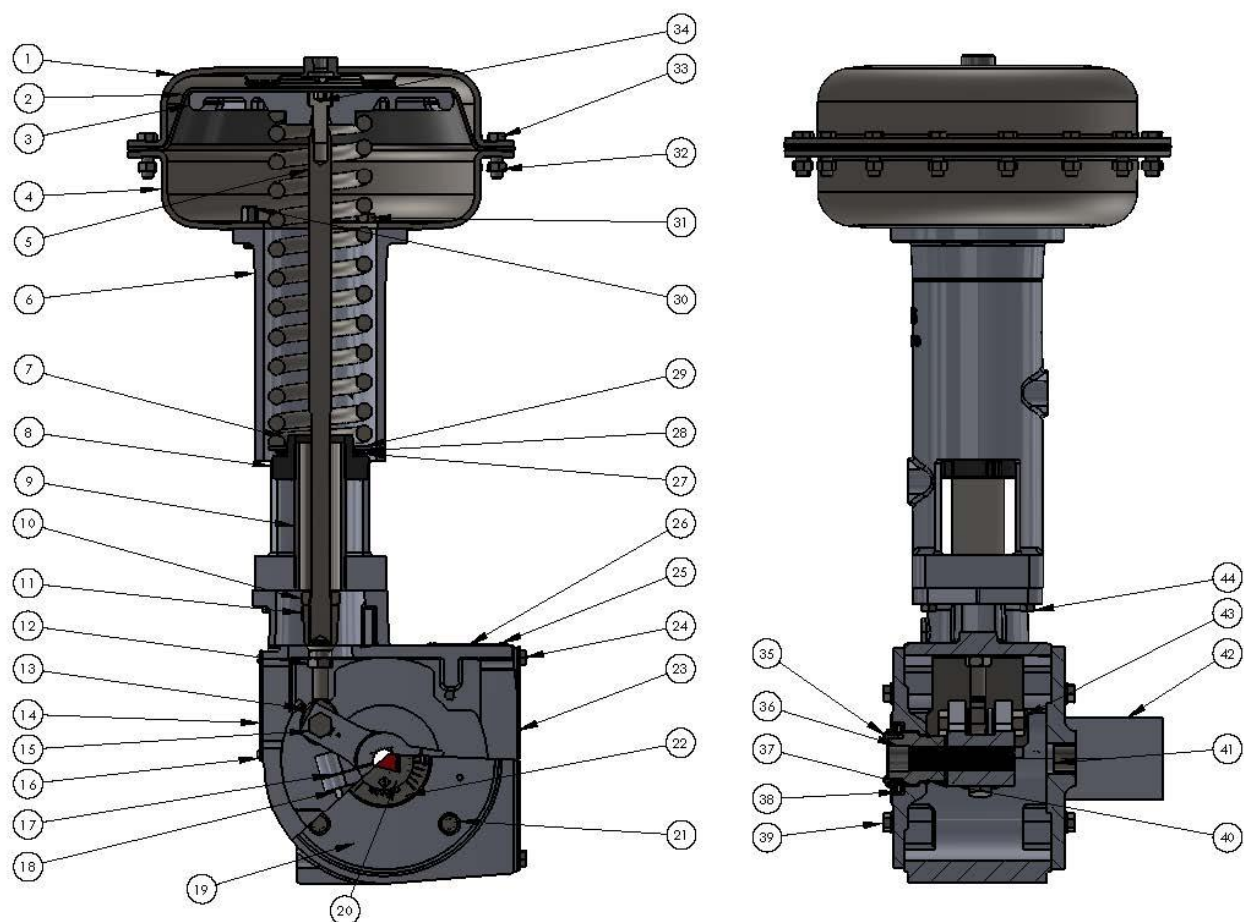


CVS Series 1051 Size 40

CVS Type 1051 Actuator Sizes

V100 Valve Body Size	Valve Stem Connection		CVS Type 1051 Actuator Size
	In	mm	
2"	1/2	12.7	30
3"	3/4	19.1	40
4"	7/8	22.2	
6"	1	25.4	
8"	1-1/4	31.8	60
10"	1-1/4	31.8	
12"	1-1/2	38.1	

CVS Series 1052 Size 40 Assembly

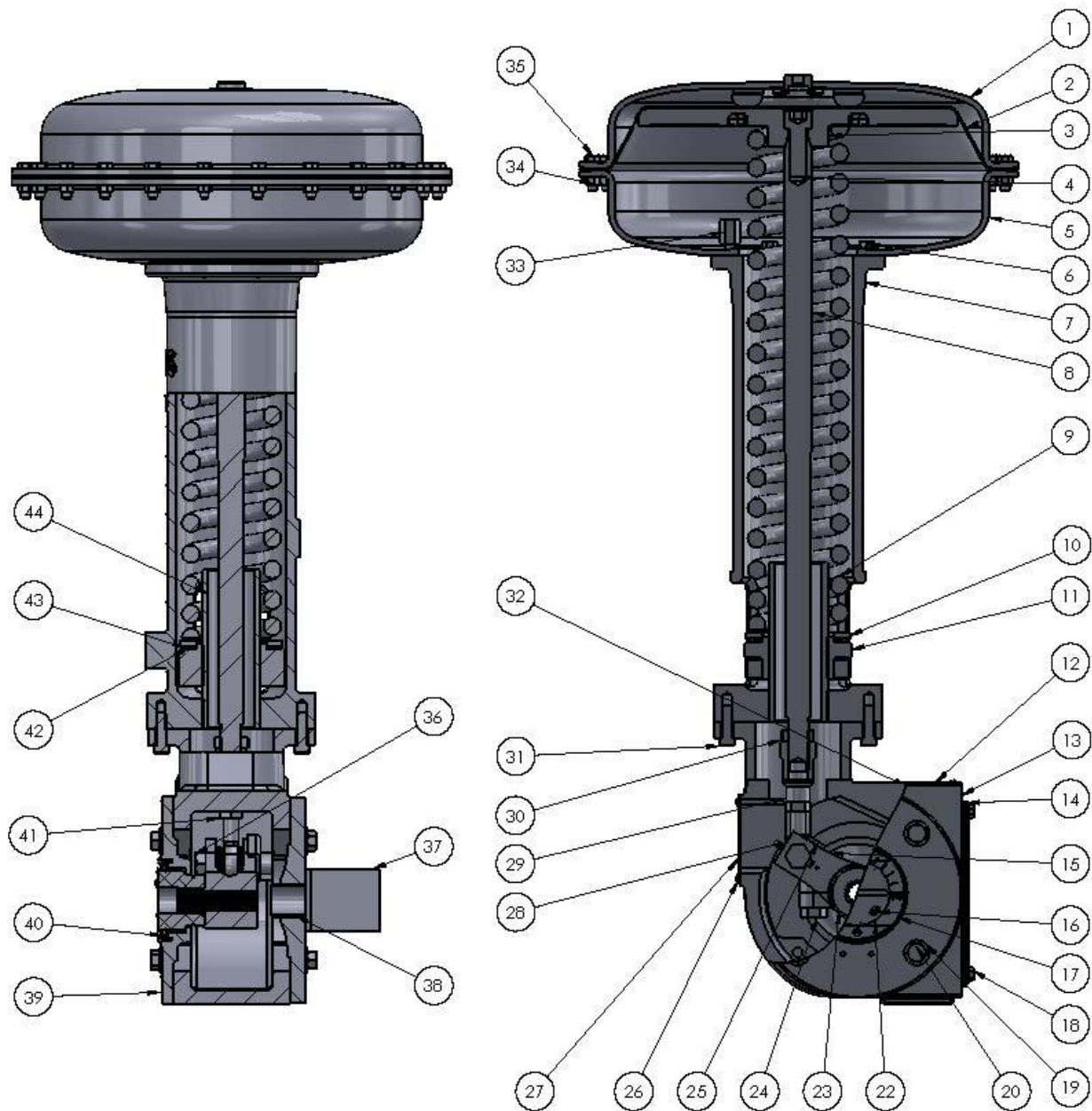


Series 1052 Size 40 Assembly – Parts List

ITEM NO.	PART NUMBER	DESCRIPTION	show/ QTY.	
1	CVS 44A6131	HOUSING	1	
1	CVS 2L441828992	UPPER CASING ASSEMBLY	1	
2	CVS 2E6700	DIAPHRAGM	1	
3	CVS 2V9399	DIAPHRAGM PLATE	1	
4	CVS 2E806325062	LOWER DIAPHRAGM CASING	1	
5	CVS 25A6968X012	DIAPHRAGM ROD	1	
6	CVS 48A2485X012	SPRING BARREL	1	
7	CVS 1L217327042	SPRING	1	
8	CVS 18A2482X012	BEARING SEAT	1	
9	CVS 18A2480X012	ADJUSTING SCREW	1	
10	CVS 12A9629X012	3/4-16, HEX NUT, LEFT HANDED	1	
11	CVS 22A9625	TURN BUCKLE	1	
12	CVS 1A353724122	1/2-20, STEM JAM NUT	1	
13	CVS 1E561699012	ROD END BEARING	1	
14	CVS 12A9638X012	ACCESS PLATE	1	
15	CVS 1A361524052	1/2-13 HEX SCREW, 2.65" LONG	1	
16	CVS 1A340828992	SCREW, #10x24, .38" LONG	4	
17	SEE TABLE	LEVER	1	
18	CVS 1A340924052	1/2, HEX BOLT, 1.25" LONG	1	
19	CVS 32A9311	COVER	1	
20	CVS 22A9511X012	TRAVEL INDICATOR	1	
21	CVS 1H723125072	3/8", WASHER	8	
22	CVS 22A9512X012	TRAVEL INDICATOR SCALE, 90 DEGREE	1	
23	CVS 22A9359X012	COVER PLATE	1	
24	CVS 1C275224052	SCREW, 5/16-18UNC, .52" LONG	4	
25	CVS 1A368228982	3/32 RIVET PIN	4	
26	CVS 22A9534X012	NAME PLATE	1	
27	CVS 10A4636X012	THRUST BEARING	1	
28	CVS 10A4635X012	BEARING RACE	2	
29	CVS 18A2483X012	SPRING SEAT	1	
30	CVS 1H591724092	TRAVEL STOP	2	
31	CVS 1A368424052	SCREW, 3/8-16UNC, .75" LONG	4	
32	CVS 1A346524122	HEX NUT, 3/8-16UNC	16	
33	CVS 1E760324052	HEX SCREW, 3/8-16UNC, 1.30" LONG	16	
34	CVS 1E760432992	CAP SCREW, 1/2-20UNF x 1.25	1	
35	CVS 1B561528982	SCREW, #6-32, .38" LONG	4	
36	SEE TABLE	HUB	1	
37	CVS 12A9373	BUSHING	1	
38	CVS 12A9451X012	SEAL	1	
39	CVS 1A336924052	3/8-16, HEX SCREW, 1.30" LONG	8	
40	CVS 12A9409X012	1-9/16, RETAINING RING	1	
41	SEE TABLE	BUSHING, 14DU12	1	
42	SEE TABLE	MOUNTING YOKE	1	
43	CVS 1A341224122	1/2-13, HEX NUT	1	
44	CVS 1A352624052	5/16-18, HEX BOLT, 1.44" LONG	4	
KEY 36 HUB	SHAFT DIA.	PART #	SHAFT DIA.	PART #
	1/2	CVS 22A9496X012	1/2	CVS 32A9567X012
	5/8	CVS 22A9419X012	5/8	CVS 32A9568X012
	3/4	CVS 22A9497X012	3/4	CVS 32A9569X012
	7/8 & 1	CVS 22A9486X012	7/8 & 1	CVS 32A9570X012
	1-1/4	CVS 22A9498X012	1-1/4	CVS 32A9571X012

SHAFT DIA	KEY 42 MOUNTING YOKE	KEY 41 BUSHING
1/2	CVS 12A9799X0A2	CVS 1L902599402
5/8	CVS 12A9799X0B2	CVS 12A9555X012
3/4	CVS 12A9799X0C2	CVS 12A9556X012
7/8	CVS 12A9799X0E2	CVS 12A9557X012
1	CVS 12A9799X0G2	CVS 12A9775X012
1-1/4	CVS 12A9799X112	CVS 12A9558X012

Series 1052 Size 60 Assembly



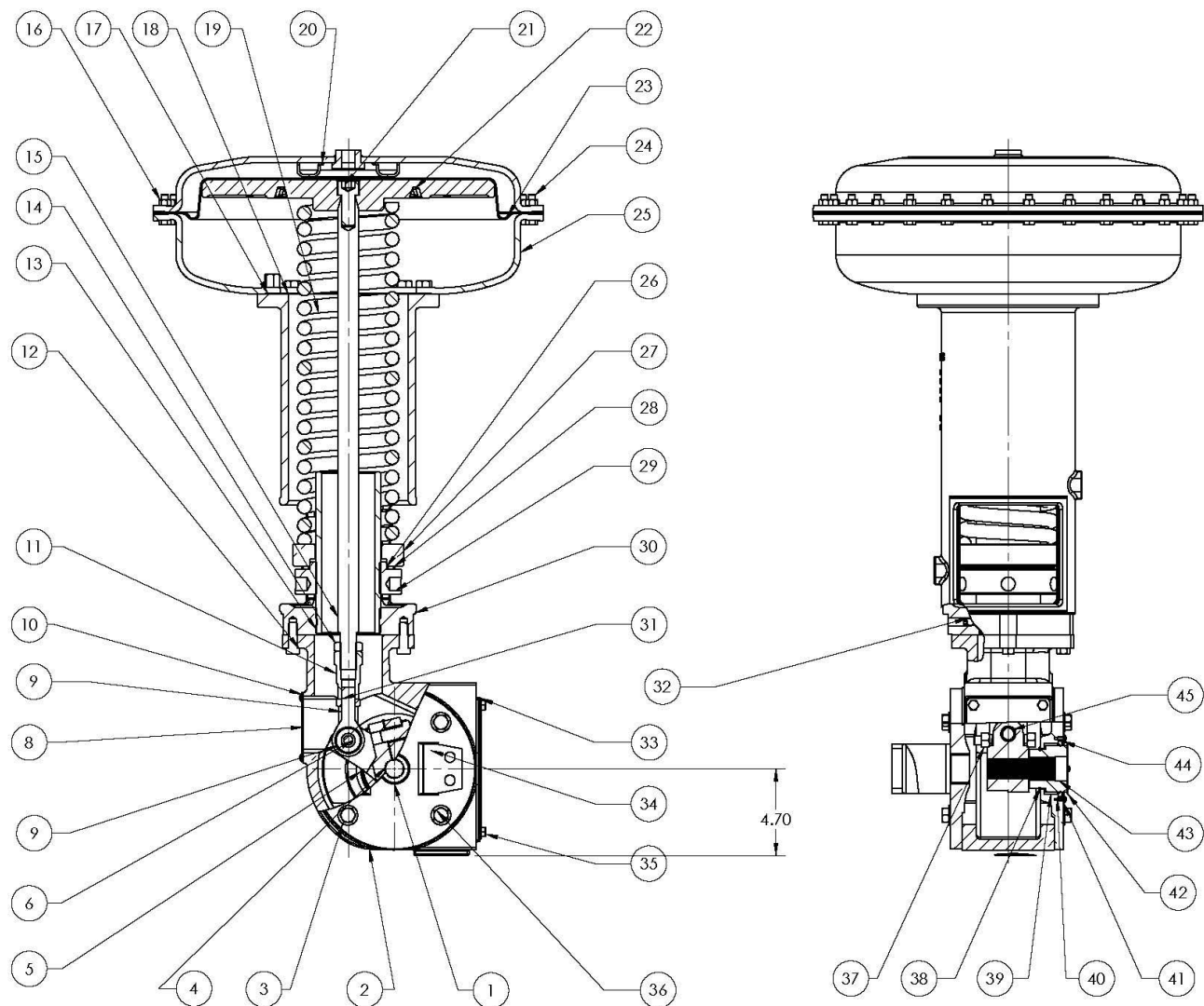
CVS Series 1052 Size 60 Assembly – Parts List

ITEM NO.	PART NUMBER	DESCRIPTION	SHOW/QTY.
1	CVS 30A0055X012	UPPER CASE ASSEMBLY	1
2	CVS 2E859702202	DIAPHRAGM	1
3	CVS 20A1336X012	DIAPHRAGM HEAD	1
4	CVS 1E775432982	SCREW, HEX SOCKET, 3/4-16UNF, 2.06" LONG	1
5	CVS 2E8474	DIAPHRAGM LOWER CASE	1
6	CVS 1A368424052	SCREW, 3/8-16UNC, .75" LONG	6
7	CVS 48A2484X012	HOUSING	1
8	CVS 25A6969X012	DIAPHRAGM ROD	1
9	CVS 1K162827082	SPRING	1
10	CVS 18A2477X012	SPRING SEAT	1
11	CVS 18A2479X012	BEARING SEAT	1
12	CVS 22A9534X012	NAME PLATE	1
13	CVS 44A6133	HOUSING	1
14	CVS 22A9359X012	COVER PLATE	1
15	SEE TABLE	LEVER	1
16	CVS 1B561528982	SCREW, #6-32, .38" LONG	4
17	CVS 22A9514X012	90DEGREE ROTATION INDICATOR	1
18	CVS 1C275224052	SCREW, 5/16-18UNC, .52" LONG	4
19	CVS 1A518925072	PLAIN WASHER, 1/2"	8
20	CVS 1A340924052	SCREW, 1/2-13UNC, 1.00" LONG	8
22	CVS 22A9513X012	TRAVEL INDICATOR	1
23	SEE TABLE	HUB	1
24	CVS 12A9405X012	SCREW, 5/8-11UNC, 1.25" LONG	1
25	CVS 12A9369X012	LEVER NUT	1
26	CVS 1A340828992	SCREW, #10x24, .38" LONG	4
27	CVS 12A9638X012	ACCESS PLATE	1
28	CVS 1R440899012	ROD END BEARING	1
29	CVS 12A9624X012	TURNBUCKLE	1
30	CVS 1R438924122	HEX JAM NUT, LH, 7/8-14	1
31	CVS 1A418624052	SCREW, 7/16-14UNC, 1.38" LONG	4
32	CVS 1A368228982	DRIVE SCREW, 302 SST,	4
33	CVS 1E797924092	TRAVEL STOP	2
34	CVS 1A346524122	HEX NUT, 3/8-16UNC	24
35	CVS 1A675124052	SCREW, 3/8-16UNC, 1.25" LONG	24
36	CVS 12A9519X012	SCREW, 3/8-16UNC, .81 LONG	1
37	SEE TABLE	MOUNTING YOKE	1
38	SEE TABLE	BUSHING	1
39	CVS 32A9313	COVER	1
40	CVS 12A9452X012	SEAL	1
41	CVS 1A354024122	HEX JAM NUT, 5/8-18	1
42	CVS 1NB88899012	BEARING RACE, TRA-4860	2
43	CVS 1NB88799012	THRUST BEARING, NTA-4860	1
44	CVS 18A2476X012	ADJUSTING SCREW	1

SHAFT DIA.	KEY 37 MOUNTING YOKE	KEY 38 BUSHING
3/4	CVS 12A9799X0D2	CVS 12A9556X012
7/8	CVS 12A9799X0E2	CVS 12A9557X012
	CVS 12A9799X0H2	CVS 12A9775X012
1-1/4	CVS 12A9799X0J2	CVS 12A9558X012
1-1/2	CVS 12A9799X0K2	CVS 12A9559X012
1-3/4	CVS 12A9799X0L2	CVS 12A9560X012
2	CVS 12A9799X0M2	CVS 12A9715X012

	SHAFT DIA.	PART #
KEY 15 LEVER	3/4	CVS 32A9589X012
	7/8 & 1	CVS 32A9590X012
	1-1/4	CVS 32A9591X012
	1-1/2	CVS 32A9592X012
	1-3/4 & 2	CVS 34A5322X012
	SHAFT DIA.	PART #
KEY 23 HUB	3/4	CVS 22A9499X012
	7/8 & 1	CVS 22A9420X012
	1-1/4	CVS 22A9500X012
	1-1/2	CVS 22A9501X012
	1-3/4 & 2	CVS 22A6358X012

CVS Series 1052 Size 70 Assembly



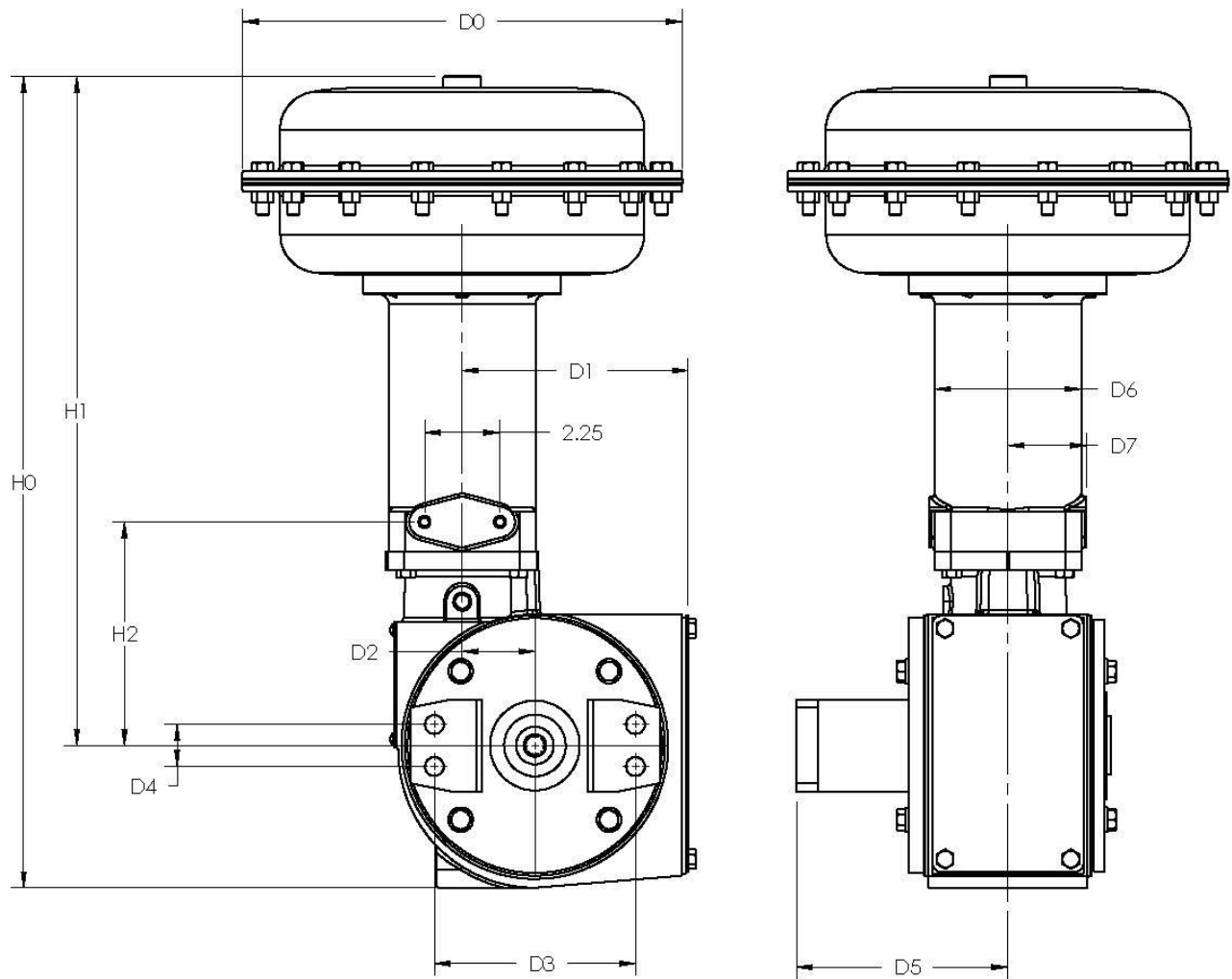
CVS Series 1052 Size 70 Assembly – Parts List

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	SEE TABLE	BUSHING,	1
2	CVS 44A6133	HOUSING	1
3	CVS 1A518925072	PLAIN WASHER, 1/2"	8
4	SEE TABLE	LEVER	1
5	CVS 32A9313	COVER	1
6	CVS 12A9458X012	1/2-13, HEX BOLT	1
8	CVS 12A9638X012	ACCESS PLATE	1
9	CVS 1R587699012	ROD END BEARING	1
10	CVS 1A340828992	SCREW, #10x24, .38" LONG	4
11	CVS 22A9630X012	TURNBUCKLE	1
12	CVS 1A418624052	SCREW, 7/16-14UNC, 1.38" LONG	4
13	CVS 26A9172X012	ADJUSTING SCREW	1
14	CVS 1R438924122	HEX JAM NUT, LH, 7/8-14	1
15	CVS 26A9173X012	DIAPHRAGM ROD	1
16	CVS 1A346524122	HEX NUT, 3/8-16UNC	28
17	CVS 1P406624092	TRAVEL STOP	1
18	CVS 1N129328992	CAP SCREW, 1/2x1.00	10
19	CVS 1R676027082	SPRING	1
20	CVS 2N126628992	UPPER DIAPHRAGM CASING, STEEL	1
21	CVS 1E775432982	3/4-16, RH SCREW, 1.63" LONG	1
22	CVS 2N127019042	DIAPHRAGM PLATE, CAST IRON	1
23	CVS 2N126902202	DIAPHRAGM	1
24	CVS 1A582824052	3/8-16, HEX SCREW	28
25	CVS 2N127125062	LOWER DIAPHRAGM CASING, STEEL	1
26	CVS 16A9175X012	THRUST BEARING,	1
27	CVS 16A9174X012	SPRING SEAT	1
28	CVS 16A9182X012	BEARING RACE	2
29	CVS 16A9176X012	BEARING SEAT	1
30	CVS 46A9171X012	SPRING BARREL	1
31	CVS 1A351124122	3/4-16, STEM JAM NUT	1
32	CVS 1C345128992	SET SCREW	1
33	CVS 22A9359X012	COVER PLATE	1
34	SEE TABLE	MOUNTING YOKE	1
35	CVS 1C275224052	SCREW, 5/16-18UNC, .52" LONG	4
36	CVS 1A340924052	1/2, HEX BOLT, 1.25" LONG	8
37	CVS 1A599324122	HEX NUT	1
38	CVS 12A9455X012	RETAINING RING	1
39	CVS 12A9374X012	BUSHING	1
40	CVS 1B561528982	SCREW, #6-32, .38" LONG	4
41	CVS 22A9514X012	90DEGREE ROTATION INDICATOR	1
42	CVS 22A9513X012	TRAVEL INDICATOR	1
43	SEE TABLE	HUB	1
44	CVS 12A9452X012	SEAL	1
45	CVS 1A430224052	5/8-11, HEX BOLT	1

KAY 4	SHAFT DIA.	PART #
	1-1/4	CVS 32A9575X012
	1-1/2	CVS 32A9576X012
	1-3/4 & 2	CVS 32A9579X012
KEY 43	SHAFT DIA.	PART #
	1-1/4	CVS 22A9500X012
	1-1/2	CVS 22A9501X012
	1-3/4 & 2	CVS 22A6358X012

SHAFT DIA	KEY 34	KEY 1
1-1/4	CVS 12A9799X0J2	CVS 12A9558X012
1-1/2	CVS 12A9799X0K2	CVS 12A9559X012
1-3/4	CVS 12A9799X0L2	CVS 10A3848X012
2	CVS 12A9799X0M2	CVS 12A9715X012

CVS Series 1051/1052 Dimensional Data – inches



	1051			1052			
	SIZE 30	SIZE 40	SIZE 60	SIZE 30	SIZE 40	SIZE 60	SIZE 70
H0	17.32	24.19	34.20	22.64	28.18	39.34	38.23
H1	13.27	19.95	29.50	18.41	23.94	34.64	33.53
H2	1.29	6.66	8.11	11.26	12.42	15.31	15.38
D0	Ø11.38	Ø13.13	Ø18.63	Ø11.38	Ø13.13	Ø18.63	Ø21.12
D1	5.82	6.67	7.12	5.79	6.74	7.19	7.19
D2	1.255	2.17	2.50	1.21	2.17	2.50	2.50
D6	Ø3.75	Ø4.38	Ø5.38	Ø4.13	Ø4.42	Ø5.00	Ø7.25
D7	2.95	2.34	3.58	2.33	2.34	3.58	3.94

	VALVE SHAFT DIA.	D3	D4	D5
SIZE 30&40	3/8	4.625	---	5.37
	1/2	4.625	---	5.37
	5/8	6.00	1.25	6.31
SIZE 40&60	3/4	6.00	1.25	6.31
	1	6.00	1.25	6.31
SIZE 60 & 70(1)	1-1/4	9.25	1.81	5.81
	1-1/2	9.25	1.81	5.81



Head Office

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